

CHUKOH FLO[™] ADHESIVE TAPES



Hi-quality&Performance

Reliability and Experience CHUKOH FLO[™] Adhesive Tape

CHUKOH FLO[™] Adhesive Tape is the tradename of Chukoh Chemical Industries for a wide range of High Performance Pressure Sensitive Tape products. The non-stick, low-friction surface combined with high heat resistance, strong electrical insulation properties and the ability to resist most chemicals permits their use in lining, electrical insulation, heat sealing and chemical environment applications.

Product type

Diverse lineup to meet on-site challenges



Product Feature

The five distinctive characteristics meet all needs.

Fluoroplastic adhesive tapes we manufacture have a variety of properties, as shown on the right. We offer the most valuable products to our customers, such as "products with particularly excellent non-adhesivity" and "products with particularly excellent insulation," from our abundant lineup to meet diverse needs of our customers.

Heat resistance

Non-stick property

Has the property of not sticking to any substance

Has top-class heat and cold resistance among plastics

Lowest friction

Has the lowest coefficient of dynamic friction among all solids

Insulation

Has the highest level of

electrical insulation among

plastics

Chemical resistance

Has a stable molecular structure and is inert to most chemicals

G.





ASF-110 FR

Soft white fluoroplastics adhesive tape.



This tape consists of silicone adhesive applied to a base material made of fluoroplastic (PTFE) film. This tape features many of the characteristics of fluoroplastics and offers excellent flexibility and surface smoothness.

It comes in a clean white color, the original color of PTFE. * Also available with separator.



Structure





* Tapes can be slit to widths not shown above up to the maximum width.

Typical properties

Product code	Total thickness mm (mil)	Tensile strength N/25 mm (lbs/in)	Elongation (%)	Adhesion/180° peel test N/25 mm (oz/in)	Breakdown voltage (kV)	Maximum service temperature °C (°F)
	0.08 (3.2)	70 (16)		7 (25)	10	
	0.13 (5.1)	160 (36)	180	8 (29)	15	200
ASF-110 FR	0.18 (7.1)	250 (56)	100	9 (32)	18	(390)
	0.23 (9.1)	340 (76)		10 (36)	21	

Values shown in this table represent measurements and do not constitute guaranteed values



Insulating	spacers,	and	insulation	covering	for	wire
connection	าร.					

- For cable bundling, etc.
- Enhance slippage in chutes and hoppers.
- Covering for pressure-bonded heat seals.
- Anti-chemical masking.
- Prevent wear of sliding parts.
- Prevent scratches and enhance slippage on bottle and can conveyor lines.

ASF-121 FR

Less prone to peeling even under high-temperature conditions.

Main

applications

Conformable to UL 510 (File No.E105318)



This tape consists of silicone adhesive applied to a base material made of fluoroplastic (PTFE) film. It has a gray color as it is made using a different surface treatment from ASF-110FR.

This tape is less prone to peeling under high-temperature conditions thanks to its low level of heat-induced shrinkage. * Products with hand-cutting property are also available.

Structure





Typical dimension

Pr

А

oduct code	Total thickness mm (mil)	Standard width mm (in)	Maximum width mm (in)	Length m (yd)
	0.08 (3.2)	10, 13, 19, 25, 30, 38, 50	350 (13)	
05 404 55	0.13 (5.1)	(0.4, 1/2, 3/4, 1, 13/16, 11/2, 2)	420	10
SF-121 FR	0.18 (7.1)	13, 19, 25, 30, 38, 50	(161(a)	(11)
	0.23 (9.1)	(1/2, 3/4, 1, 13/16, 11/2, 2)	(1072)	

* Tapes can be slit to widths not shown above up to the maximum width.

Typical properties

Main

applications

Product code	Total thickness mm (mil)	Tensile strength N/25 mm (lbs/in)	Elongation (%)	Adhesion/180° peel test N/25 mm (oz/in)	Breakdown voltage (kV)	Maximum service temperature °C (°F)
	0.08 (3.2)	90 (20)	150	7 (25)	9	
AOE 404 ED	0.13 (5.1)	160 (36)		9 (32)	13	200
ASF-121 FR	0.18 (7.1)	250 (56)	220	10 (36)	16	(390)
	0.23 (9.1)	300 (67)		10 (36)	18	

* Values shown in this table represent measurements and do not constitute guaranteed values.

• Clean release in heat sealers, fusion cutters, and vacuum packagers.

• High-temperature electrical insulation covering.

 Masking and slippage enhancement in hot chemical atmospheres.

ASF-119T

Surface embossing improves lowest friction and clean release.

Structure

This tape consists of silicone adhesive applied to a base material made of fluoroplastic (PTFE) film with an embossed surface.

This tape provides 30% better lowest friction than ASF-110FR and enables better clean release.



Typical dimens	sion			
Product code	Total thickness: mm (mil)	Standard width: mm (in)	Maximum width: mm (in)	Length: m (yd)
ASF-119T	0.35 (13.7)	25, 50 (1, 2)	350 (13)	10 (11)

* Tapes can be slit to widths not shown above up to the maximum width.

Typical properties

I

Product code	Total thickness mm (mil)	Tensile strength N/25 mm (lbs/in)	Elongation (%)	Adhesion/180° peel test N/25 mm (oz/in)	Breakdown voltage (kV)	Maximum service temperature °C (°F)
ASF-119T	0.35 (13.7)	_	_	8 (29)	12	200 (390)

Values shown in this table represent measurements and do not constitute guaranteed values.

- Main applications
 - Enhance slippage and prevent scratches to transported objects.

Embossed fluoroplastic film (PTFE)

Silicone adhesive

• Prevent sticky substances such as unvulcanized rubber from sticking.

ASB-110-121

Antistatic type.

This tape consists of silicone adhesive applied to a base material made of fluoroplastic (PTFE) film containing conductive carbon. It provides the characteristics of fluoroplastics with additional antistatic properties.



Typical dimension

Product code	Total thickness: mm (mil)	Standard width: mm (in)	Maximum width: mm (in)	Length: m (yd)	
ASB-110	0.13 (5.1)	13, 25, 38, 50 (1/2, 1, 11/2, 2)	450 (18)	10 (11)	
ASB-121	3-121 0.08 (3.2) 13, 25, 50 (¹ / ₂ , 1, 2) 350 (13)		350 (13)	10(11)	
Tance can be all the widthe not above up to the maximum width					

In be slit to widths not shown above up to the maximum width.

Typical properties						
Product code	Total thickness mm (mil)	Tensile strength N/25 mm (lbs/in)	Elongation (%)	Adhesion/180° peel test N/25 mm (oz/in)	$\begin{array}{c} \text{Surface resistivity} \\ (\Omega) \end{array}$	Maximum service temperature °C (°F)
ASB-110	0.13 (5.1)	70 (16)	340	8 (29)	0.0 105	200 (200)
ASB-121	0.08 (3.2)	70 (16)	130	6 (21)	2.6 × 10°	200 (390)

es shown in this table represent measurements and do not constitute guaranteed values.

- Clean release in heat sealers, fusion cutters, and vacuum packagers. Main Improve sliding in areas where static build up must be applications
 - minimized such as on film transport rolls. Mask over complex shapes.

350 (14)

10 (11)

ASF-110B

Fluoroplastic adhesive tape coated with acrylic adhesive

This tape consists of acrylic adhesive applied to a base material made of fluoroplastic (PTFE) film. This product can be used in applications where silicone is not suitable.





	1		Acrylic a	dhesive
Typical dimens	sion			
Product code	Total thickness: mm (mil)	Standard width: mm (in)	Maximum width: mm (in)	Length: m (yd)

ASF-110B	0.13 (5.1)	25 (1)				
* Tapes can be slit to widths not shown above up to the maximum widt						

Tunical properties

Product code	Total thickness mm (mil)	Tensile strength N/25 mm (lbs/in)	Elongation (%)	Adhesion/180° peel test N/25 mm (oz/in)	Breakdown voltage (kV)	Maximum service temperature °C (°F)
ASF-110B	0.13 (5.1)	160 (36)	180	9 (32)	15	80 (176)

* Values shown in this table represent measurements and do not constitute guaranteed values.

Main	• Slippage enhancement, masking and insulation
applications	covering in a place where silicone is not suitable

ASF-115 (MX)

Provide both tensile strength and smoothness.

Structure

This tape consists of silicone adhesive applied to a base material made of fluoroplastic (PTFE) film with excellent strength and low stretch.



							Silicone	auriesive	
Typical dimension									
Product code	Total thickness	s: mm (mil)	Standard width: mm (in) Ma		Maximum width: mm (in)) Length: m (yd)		
ASF-115 (MX)	0.1 (3.9) 38, 50 (1 ¹ /2, 2)		1 ¹ /2, 2)	250 (10)		33 (36)			
Tapes can be slit to widths not shown above up to the maximum width.									
Typical proper	ties								
Product code	Total thickness mm (mil)	Tensile stre N/25 mm (lt	ength os/in)	Elongation (%)	Adhesion/180° peel N/25 mm (oz/in)	l test)	Breakdown voltage (kV)	Maximum service temperature °C (°F)	
ASF-115 (MX) 0.1 (3.9) 135 (30) 40 7 (25) 11 200 (390)						200 (390)			
Values shown in this table represent measurements and do not constitute guaranteed values.									



• Roll masking and belt for protecting and preventing material from sticking to polyethylene laminator rolls.

 High-strength, fluoroplastic (PTFE) film

 Ultrahigh-strength, low-stretch fluoroplastic (PTFE) film

• Other applications that require low stretchability.

ASF-125A (MX)

Extra strong and excellent shape retention for better workability.

This tape consists of silicone adhesive applied to a base material made of fluoroplastic (PTFE) film with excellent strength and low stretch. This tape delivers even better tensile strength than that of ASF-115 (MX).



_			silicone ad	dhesive
Typical dimension	sion			
Product code	Total thickness: mm (mil)	Standard width: mm (in)	Maximum width: mm (in)	Length: m (yd)
ASF-125A (MX)	0.1 (3.9)	38, 50 (11/2, 2)	250 (10)	33 (36)

* Tapes can be slit to widths not shown above up to the maximum width.

Structure

Typical	properties	

Product code	Total thickness mm (mil)	Tensile strength N/25 mm (lbs/in)	Elongation (%)	Adhesion/180° peel test N/25 mm (oz/in)	Breakdown voltage (kV)	Maximum service temperature °C (°F)	
ASF-125A (MX)	0.1 (3.9)	250 (56)	60	6 (21)	12	250 (480)	
* Values shown in this table represent measurements and do not constitute guaranteed values.							



ASF-118A FR Better tensile strength than ASF-115 (MX).

Conformable to UL 510 (File No.E105318)

L 510

This tape consists of green-dyed silicone adhesive applied to a base material made of special reinforced fluoroplastic (PTFE) film. This tape delivers even better tensile strength than that of ASF-115 (MX).





I	Typical dimension									
I	Product code	Total thickness: mm (mil)	Standard width: mm (in)	Maximum width: mm (in)	Length: m (yd					
	ASF-118A FR	0.1 (3.9)	34, 38, 50 (1 ²³ / ₆₄ , 1 ¹ / ₂ , 2)	80 (33/16)	33 (36)					
,	* Tapes can be sli	t to widths not shown abo	ve up to the maximum width.							

Typical properties

Typical properties									
	Product code	Total thickness mm (mil)	Tensile strength N/25 mm (lbs/in)	Elongation (%)	Adhesion/180° peel test N/25 mm (oz/in)	Breakdown voltage (kV)	Maximum service temperature °C (°F)		
	ASF-118A FR	0.1 (3.9)	220 (49)	70	7 (25)	10	250 (480)		

* Values shown in this table represent measurements and do not constitute guaranteed values.

Main applications

- Roll masking and belt for protecting and preventing material from sticking to polyethylene laminator rolls.
- Other applications that require low stretchability.

Super-thin tape is optimal for bundling and marking applications.

Structure

Conformable to UL 510 (File No.E105318)

Super-thin fluoroplastic

Fluoroplastic porous film

Length: m (yd) 10 (11)

High heat resistance

This tape consists of silicone adhesive applied to a base material made of super-thin reinforced fluoroplastic (PTFE) film. The adhesive has been dyed green and black for easier identification.



		_			_	(111)		
							Silicone	adhesive
Typical dimension	sion							
Product code	Total thicknes	s: mm (mil)	S	Standard wi	dth: mm (in)	Maxi	mum width: mm (in) Length: m (yd)
ASF-116T FR	0.04 (1	.6)		5, 10, 20 (0	.2, 0.4, 0.8)	40 (1 ¹ /2)		5 (51/2)
Typical properties								
Product code	Total thickness mm (mil)	Tensile stre N/25 mm (II	ength bs/in)	Elongation (%)	Adhesion/180° pe N/25 mm (oz/i	el test n)	Breakdown voltage (kV)	Maximum service temperature °C (°F)
ASF-116T FR	0.04 (1.6)	40 (9)		110	3 (11)		5	200 (390)
* Values shown in this table represent measurements and do not constitute guaranteed values.								
 Main applications Wire and cable bundling. Insulating spacers, and insulation covering. 								

ASF-130T

ASF-116T FR

The pores give heat insulation and cushioning capabilities.

Structure

This tape consists of silicone adhesive applied to a base material made of fluoroplastic porous film (ePTFE). Its pores achieve excellent heat insulation and cushioning capabilities.



						silicone	adhesive
Typical dimens	sion						
Product code	Total thickness	s: mm (mil)	Standard wi	dth: mm (in)	Maxi	mum width: mm (ir	i) Length: m (yd)
ASF-130T	1.0 (39	.4)	25	(1)	100 (4)		4 (4 ³ /8)
* Tapes can be slit to widths not shown above up to the maximum width.							
Typical proper	ties						
Product code	Total thickness mm (mil)	Tensile streng N/25 mm (lbs/	th Elongation (%)	Adhesion/180° pe N/25 mm (oz/i	el test n)	Breakdown voltage (kV)	Maximum service temperature °C (°F
ASF-130T	1.0 (39.4)	245 (55)	45	10 (36)		—	250 (480)
* Values shown in this table represent measurements and do not constitute guaranteed values.							
Main applications • Heat insulating materials in a clean room. • Perimeter protection in BGA reworking.							

• Shielding of the parts requiring cushioning or sliding.

AFA-113A

Transparent PFA film adhesive tape.

This tape consists of silicone adhesive applied to a base material made of fluoroplastic (PFA) film, and offers excellent transparency in addition to the many characteristics of fluoroplastics.





Product code	Total thickness: mm (mil)	Standard width: mm (in)	waximum width: mm (in
AFA-113A	0.1 (3.9)	50 (2)	300 (12)
* Tapes can be sli	t to widths not shown abo	ve up to the maximum width.	

Typical properties

Typical dimension

Product code	Total thickness	Tensile strength	Elongation	Adhesion/180° peel test	Breakdown voltage	Transmittance	Maximum service
	mm (mil)	N/25 mm (lbs/in)	(%)	N/25 mm (oz/in)	(kV)	(%)	temperature °C (°F)
AFA-113A	0.1 (3.9)	50 (11)	400	6 (21)	10	94	200 (390)

 * Values shown in this table represent measurements and do not constitute guaranteed values.

Main applications

• Protection of label • Insulation applicati

• Protection of label where visibility is required.

Insulation applications of electrical equipment.

AGF-100 FR

Standard product of heat sealing applications.

Conformable to UL 510 (File No.E105318)

· **A**

This tape consists of silicone adhesive applied to a base material made of fluoroplastic (PTFE)-impregnated glass cloth. As such, this tape offers the many characteristics of fluoroplastics while delivering excellent dimensional stability. The surface of the tape has embossings that derive from the glass cloth.

Structure





	1.1.1	
	1	
1	1	1
1	Tefl	on
	-	
	1	- 11

Teflon™ is a trademark of The Chemours Company FC, LLC used under license by Chukoh Chemical Industries, LTD

AGF-400•500

Wide tape with release liner.

This tape consists of silicone adhesive applied to a base material made of fluoroplastic (PTFE)-impregnated glass cloth. It comes with a separator and supports widths up to 1000mm.

Users can peel it little by little to work with it. It is suited for large rolls and wide lining treatments.

* Tapes can be cut and slit to suit your specific needs.

Structure





Typical dimension											
Product code	Total thickness: mm (mil)	Standard width: mm (in)	Maximum width: mm (in)	Length: m (yd)							
	0.13 (5.1)	10, 13, 19, 25, 30, 38, 50, 75, 100, 150, 200, 250, 300 (0.4, ¹ / ₂ , ³ / ₄ , 1, 6/5, 1 ¹ / ₂ , 2, 3, 4, 6, 8, 10, 12)									
AOE 100 ED	0.15 (5.9)	10, 13, 19, 25, 30, 38, 50, 100, 150, 200, 250, 300	560 (22)	10 (11)							
AGF-100 FR	0.18 (7.1)	(0.4, 1/2, 3/4, 1, 6/5, 11/2, 2, 4, 6, 8, 10, 12)									
	0.30 (11.9)	13, 19, 25, 50 (¹ / ₂ , ³ / ₄ , 1, 2)	450 (19)								
	0.00 (11.0)	19, 25, 50 (³ /4, 1, 2)	450 (16)	5 (5 ¹ /2)							

* Tapes can be slit to widths not shown above up to the maximum width.

Typical properties

Main

applications

Product code	Total thickness mm (mil)	tal thickness mm (mil) Tensile strength N/25 mm (lbs/in)		Adhesion/180° peel test N/25 mm (oz/in)	Breakdown voltage (kV)	Maximum service temperature °C (°F)
	0.13 (5.1)	360 (81)		9 (32)	6	200 (390)
	0.15 (5.9)	530 (119)		11 (39)	6	
AGF-100 FR	0.18 (7.1)	860 (193)		13 (46)	6	
	0.30 (11.9)	1220 (274)		14 (50)	6	

* Values shown in this table represent measurements and do not constitute guaranteed values.

- Clean release in heat sealers, and vacuum packagers.
- Clean release in press processes such as resin molding.
- Electrical insulation covering
- Covering for other areas that require non-adhesivity and slipping.

Typical dimension

	Product code	Total thickness: mm (mil)	Standard width: mm (in)	Maximum width: mm (in)	Length: m (yd)
	AGF-400-3	0.12 (4.7)			
	AGF-500-3	0.13 (5.1)			
_	AGF-500-4	0.15 (5.9)			
_	AGF-400-6	0.17 (6.7)	1000 (40)	1000 (40)	1~ (1.1~)
	AGF-500-6	0.18 (7.1)			
	AGF-400-10	0.29 (11.5)			
	AGF-500-10	0.30 (11.9)			

* Tapes can be slit to widths not shown above up to the maximum width. * It can be ordered even from 1m of length.

Typical properties

Product code	Total thickness mm (mil) Tensile strength N/25 mm (lbs/in)		Elongation (%)	Adhesion/180° peel test N/25 mm (oz/in)	Breakdown voltage (kV)	Maximum service temperature °C (°F)
AGF400-3	0.12 (4.7)	400 (90)		10 (36)		
AGF500-3	0.13 (5.1)	400 (90)		11 (39)		
AGF500-4	0.15 (5.9)	600 (135)		12 (43)		
AGF400-6	0.17 (6.7)	730 (164)	_	13 (46)	5	200 (390)
AGF500-6	0.18 (7.1)	730 (164)		13 (46)		
AGF400-10	0.29 (11.5)	1200 (270)		14 (50)		
AGF500-10	0.30 (11.9)	1200 (270)		14 (50)		

* Values shown in this table represent measurements and do not constitute guaranteed values.

Main	 Dry roll lining on non-woven fabrics and paper. Lining on sliding surfaces of chutes and hoppers.
applications	 Applications where wide tapes are desired.

AGF-100A

Product with heat resistance improved over **AGF-100FR.**

Based on the AGF-100FR, the heat resistance of this product has been improved to up to 250°C+. It offers exceptionally good holding strength. (less displacement in the lateral direction)

Structure Fluoroplastic (PTFE) Glass cloth Fluoroplastic (PTFE) High-heat resistance silicone adhesive Teflon™ is a trademark of The Chemours Company FC, LLC

Product code	Total thickness: mm (mil)	Standard width: mm (in)	Maximum width: mm (in)	Length: m (yd)
105 1001	0.13 (5.1)	13, 19, 25, 38, 50, 100 (1/2, 3/4, 1, 11/2, 2, 4)		
	0.15 (5.9)		560 (22)	10 (11)
AGF-100A	0.18 (7.1)	13, 19, 25, 38, 50 (¹ / ₂ , ³ / ₄ , 1, 1 ¹ / ₂ , 2)		10(11)
	0.30 (11.9)		450 (18)	

* Tapes can be slit to widths not shown above up to the maximum width.

Typical properties

Typical dimension

Product code	Total thickness mm (mil)	Tensile strength N/25 mm (lbs/in)	Elongation (%)	Adhesion/180° peel test N/25 mm (oz/in)	Breakdown voltage (kV)	Maximum service temperature °C (°F)
AGF-100A	0.13 (5.1)	360 (81)		10 (36)	6	250 (480)
	0.15 (5.9)	530 (119)	_	10 (36)	6	
	0.18 (7.1)	860 (193)		11 (39)	6	
	0.30 (11.9)	1220 (274)		12 (43)	6	

* Values shown in this table represent measurements and do not constitute guaranteed values

and slipping.

Electrical insulation covering

- Clean release in heat sealers, and vacuum packagers.
- Clean release in press processes such as resin molding.

Covering for other areas that require non-adhesivity

Main applications

used under license by Chukoh Chemical Industries, LTD

AGF-100T

Less prone to peeling under high-temperature conditions, with excellent tack strength

Based on the AGF-100FR, the hot adhesion capability has been improved.

This tape is less prone to peeling under high-temperature conditions, and especially delivers excellent adhesion.



Teflon™ is a trademark of The Chemours Company FC, LLC used under license by Chukoh Chemical Industries, LTD

AGB-100.500

Antistatic type.

This tape consists of silicone adhesive applied to a base material made of fluoroplastic (PTFE)-impregnated glass cloth containing conductive carbon. It provides the heat resistance, slipping characteristics, non-stick, and chemical resistance of fluoroplastics along with antistatic performance. Also available with wide separator. (AGB-500 series)

Structure





Typical dimension									
Product code	Total thickness: mm (mil)	Standard width: mm (in)	Maximum width: mm (in)	Length: m (yd)					
100 100	0.13 (5.1)	13, 25, 38, 50 (1/2, 1, 11/2, 2)	450 (19)	10 (11)					
AGB-100	0.18 (7.1)	13, 25, 50, 100 (¹ / ₂ , 1, 2, 4)	450 (18)						
AGB-500-3	0.13 (5.1)	1000 (40)	1000 (10)	10(11)					
AGB-500-6	0.18 (7.1)	1000 (40)	1000 (40)						

Tapes can be slit to widths not shown above up to the maximum width.

Typical properties

Product code Total thickness mm (mil)		Tensile strength N/25 mm (lbs/in)	Elongation (%)	Adhesion/180° peel test N/25 mm (oz/in)	Surface resistivity (Ω)	Maximum service temperature °C (°F)
ACR 100	0.13 (5.1)	400 (90)	11 (39)			
AGB-100	0.18 (7.1)	730 (164)	1	13 (46)	Less than 10 ⁸	200 (390)
AGB-500-3	0.13 (5.1)	400 (90)	1	11 (39)		
AGB-500-6	0.18 (7.1)	730 (164)	1	13 (46)		
				. ()		1

wn in this table r ent measurements and do not constitute guaranteed values

Main applications

- · Clean release in heat sealers, fusion cutters, and vacuum packagers.
- Improve sliding in areas where static build up must be minimized such as on film transport rolls, electronic components, and device manufacturing processes.

Glass cloth Fluoroplastic (PTFE) High-heat resistance silicone adhesive

Typical dimension

Structure

Product code	roduct code Total thickness: mm (mil) AGE-100T 0.13 (5.1) 25.30	Standard width: mm (in)	Maximum width: mm (in)	Length: m (yd)
AGF-100T	0.13 (5.1)	25, 30, 38, 50, 60 (1, 6/5, 11/2, 2, 22/5)	450 (18)	10 (11)

* Tapes can be slit to widths not shown above up to the maximum width.

Product code Total thickness mm (mil) Tensile N/25 m		Tensile strength N/25 mm (lbs/in)	Elongation (%)	Adhesion/180° peel test N/25 mm (oz/in)	Breakdown voltage (kV)	Maximum service temperature °C (°F)
AGF-100T	0.13 (5.1)	380 (85)	_	11 (39)	6	250 (480)

Values shown in this table represent measurements and do not constitute guaranteed values.

- Main applications
- Clean release in heat sealers, and vacuum packagers.
 - Heat sealing under high-temperature conditions.
 - Clean release on complex-shaped surface of heat sealing.

Fluoroplastic (PTFE)





Deep embossing on the surface of the glass cloth give it better clean release characteristics, lowest friction, and wear resistance.

Typical dimension

Main

applications

Product code Total thickness: mm (mil)

0.16 (6.3)

It provides about double to triple the die detachment characteristics of AGF-100FR and a 10-20% improvement in lowest friction.



Maximum width: mm (in) Length: m (yd)

Fluoroplastic (PTFE)

Fluoroplastic (PTFE)
 Silicone adhesive

Non-adhesive area

Glass cloth

100 (4)

The 0.24mm thick tape offers better wear resistance as well and its service life as a heat seal is more than 4 times longer than that of AGF-100FR. (compared to Chukoh Chemical Industries products)



ACE 101		.,	25 20	60 60	(1 b/c 0 12/c)			10/11)
AGE-101	0.24 (9	9.4)	23, 30, 30, 00 (1, 73, 2, 75)			450 (18)		10(11)
* Tapes can be sli	t to widths not	shown abov	ve up to tl	he ma	ximum width.			
Typical proper	ties							
Product code	Total thickness mm (mil)	Tensile stren N/25 mm (lbs	ngth Elon s/in) (gation %)	Adhesion/180° pee N/25 mm (oz/ir	el test 1)	Breakdown voltage (kV)	Maximum service temperature °C (°F
0.16 (6		0.16 (6.3) 540 (12			11 (39)			
AGF-101	0.24 (9.4)	1000 (22	5)	-	13 (46)		8	200 (390)
* Values shown in	this table repre	esent measu	irements	and d	o not constitute g	juarar	nteed values.	
		Clean i standir	release ng pou	e for Iche	bags such s.	as	zipped, star	idard, and

Standard width: mm (in)

- Pressing plate detachment for cotton, unwoven fabrics, and other materials.
- Applications where slipping properties, detaching properties, Surface enlarged and wear resistance are required, and a tape more effective than other AGF series tapes is desired.

AGF-102

Zone Tapes.

This is a fluoroplastic adhesive tape that is essentially the same as AGF-100FR except that its center area has been left adhesive-free. Because no adhesive (green) makes contact with the heater, it helps to maintain the heater clean and extend the service life of the heater and the tape.



Typical dimension	sion							
Product code	Total thickness:	mm (mil)		Standard w	Maximum width: mm (in)		Length: m (yd)	
AGF-102	0.13 (5.1	1)	38 (1 ¹ /2),	50 (2) / Non	-adhesive area: 20 (0.9)	50 (2)		10 (11)
Typical proper	ties							
Product code	Total thickness mm (mil) N/25 mm		strength n (lbs/in)	Elongation (%)	Adhesion/180° peel tes N/25 mm (oz/in)	t Breakdown voltage (kV)	Breakdown voltage Max (kV) temp	
AGF-102	0.13 (5.1) 380		(15)	—	9 (32)	_	200 (39	0) (Adhesive part)
* Values shown in this ta * The maximum service	able represent meas temperature of the I	urements a base materi	nd do not o al is 260°C	onstitute guara . * The total thic	anteed values. * The adhesiv ckness is the total thickness	e force represents that of the area where adh	of the ar	reas with adhesive. pplied.
Main applications • Clean release for heat sealers. • pressing release for cotton, unwoven fabrics, and other mat • Covering for heating elements.						ng plate naterials.		

AGF-103T

Product with improved clean release characteristics.

Structure

This tape consists of silicone adhesive applied to a base material made of fluoroplastic-impregnated glass cloth. Although the cloth texture is the same as that of AGF-100 FR, this product has improved clean release characteristics significantly improved over AGF-100 FR.





Typical dimension			
Product code	Total thickn		
	0.1/		

Product code	Total thickness: mm (mil)	Standard width: mm (in)	Maximum width: mm (in)	Length: m (yd)
ACE 102T	0.13 (5.1)	13, 19, 25, 50 (¹ / ₂ , ³ / ₄ , 1, 2)	F60 (00)	10 (11)
AGF-1031	0.18 (7.1)	25, 50 (1, 2)	560 (22)	10(11)
Tapes can be sli	it to widths not shown abo	ve up to the maximum width		

Typical properties

	Product code	Total thickness mm (mil)	Tensile strength N/25 mm (lbs/in)	Elongation (%)	Adhesion/180° peel test N/25 mm (oz/in)	Breakdown voltage (kV)	Maximum service temperature °C (°F)
	ACE 102T	0.13 (5.1)	360 (81)	-	9 (32)	5	050 (480)
AGF-1031	0.18 (7.1)	700 (157)	-	11 (39)	7	250 (480)	

Values shown in this table represent measurements and do not constitute guaranteed values.

Main applications Clean release in heat sealers.
Clean release in bag making fusion cutters.
Pressing plate release for cotton, unwoven fabrics, and other materials.
Other applications where higher clean release characteristics is required.

Blue fluoroplastic (PTFE) adhesive tape with improved AGF-100 BLUE noticeability

This tape consists of silicone adhesive applied to a base material made of blue-colored fluoroplastic (PTFE)impregnated glass cloth. Its blue-colored surface improves distinguishability from works, therefore, it can be easily recognized as a foreign object in case of breakage.



Structure



 Fluoroplastic (PTFE) with blue pigment Glass cloth Fluoroplastic (PTFE) with blue pigment Silicone adhesiv

Typical dimensio

Product code	Total thickness: mm (mil)	Standard width: mm (in)	Maximum width: mm (in)	Length: m (yd)			
AGF-100 BLUE	0.16 (6.3)	25, 50 (1, 2)	100 (4)	10 (11)			
* Tapes can be slit to widths not shown above up to the maximum width.							

Typical properties

Main

applications

Product code	Total thickness mm (mil)	Tensile strength N/25 mm (lbs/in)	Elongation (%)	Adhesion/180° peel test N/25 mm (oz/in)	Breakdown voltage (kV)	Maximum service temperature °C (°F)
AGF-100 BLUE	0.16 (6.3)	460 (103)	_	11 (39)	6	200 (390)

surements and do not constitute guaranteed va

- More noticeability than AGF-100FR.
- Distinguish the tape from other adhesive tapes by product or process.
- Enhance non-stick and slipping properties during the food manufacturing process.

Orange type ideal for identification of high-voltage AGF-100 FR ORANGE wiring

This adhesive tape consists of silicone adhesive applied to a base material made of fluoroplastic (PTFE)impregnated orange-dyed glass cloth. In addition to various characteristics of fluoroplastic adhesive tape, the orange coloring makes it ideal for identification of high-voltage wiring in electric vehicles (EVs).



Structure					Fluoro Glass Fluoro Silicor	plastic cloth plastic ne adh	c (PTFE) with orange c (PTFE) with orange esive	pigment
Product code	Ion Total thickness	s: mm (mil)	S	tandard wi	dth: mm (in)	Maxi	mum width: mm (ir) Length: m (vd)
AGF-100FR ORANGE	0.11 (4	.3)		19 (3/4)		100 (4)	30 (33)
Typical propert Product code	ies Total thickness	s otal thickness Tensile strength Elongation Adhesion/180° peel test Breakdown voltage Maximum service Maximum service						
AGF-100FR ORANGE	0.11 (4.3)	285 (64)	(70)	9 (32)	11)	(KV) 6	200 (390)
* Values shown in this table represent measurements and do not constitute guaranteed values.								
Main applicat	ions	Identi vehicle Electri	fica es (l cal	ation o EVs). insulatio	f high-vol on covering	tag g for	e wiring in cables.	electric

components and devices.

Air-permeable adhesive sheets. Optimum cushioning AGB-207-6-1 material for use in suction processes for parts.

This product consists of acrylic adhesive applied to air-permeable glass cloth that Air-permeable has been impregnated with fluororplastic (PTFE). Its air-permeability makes it the fluoroplastic fabric Acrylic adhesive optimum cushioning material for use in suction processes. Release liner Typical dimension Product code Total thickness: mm (mil) Standard width: mm (in) Maximum width: mm (in) Length: m (yd) AGB-207-6-1 0.11 (4.3) 480, 1000 (19, 40) 1000 (40) 1~(1.1~) Typical properties Maximum ser Breakdown voltage Product code mm (mil) N/25 mm (lbs/in) (cm³/c (%) N/25 mm (oz/in) (kV) temperature °C (°F) AGB-207-6-1 0.11 (4.3) 450 (101) 15 1.2 (4.3) 80 (176) * Values shown in this table repr sent measurements and do not constitute guaranteed values Cushioning material for use in suction-holding of plate Main format products in the manufacturing of electronic

applications



Product code	Total thickness mm (mil)	Tensile strength N/25 mm (lbs/in)	Elongation (%)	Adhesion/180° peel test N/25 mm (oz/in)	Breakdown voltage (kV)	Maximum servio temperature °C (
	0.18 (7.1)	210 (47)	350		19	
AUE-112B	0.30 (11.9)	400 (90)	360	10 (36)	25	80 (176)
	0.55 (21.8)	740 (166)	390		34	

Values shown in this table represent measurements and do not constitute guaranteed values

Main applications Hoppers for sand, sugar, grain and other hard materials.
Improve slipping at corner areas of transport rails for bottles and cargo.
Lining for conveyor guides. Supplementary sliding surfaces on skis and snowboards.





Typical properties

Adhesion/180° peel tes Breakdown voltage (kV) Maximum serv Total thickness Tensile strength Elongation (%) Product code mm (mil) N/25 mm (lbs/in) N/25 mm (oz/in) temperature °C (°F) ACH-5201A 0.055 (2.2) 80 (18) 50 7 (25) 130 (266)

* Values shown in this table represent measurements and do not constitute guaranteed values.

Main
applications

Heat-resistant masking.
Insulated masking.
Joint for backing paper, etc. (splicing)



Explanation of grades and typical properties

Product code	Base material	Adhesive	Total thickness mm (mil)	Tensile strength N/25mm (Ibs/in)	Elongation (%)	Adhesion/180° peel test N/25mm (oz/in)	Breakdown voltage (kV)	Maximum service temperature °C (°F)
			0.08 (3.2)	70 (16)		7 (25)	10	
			0.13 (5.1)	160 (36)		8 (29)	15	
ASF-110 FR			0.18 (7.1)	250 (56)	180	9 (32)	18	200 (390)
			0.23 (9.1)	340 (76)		10 (36)	21	
	PTFE film	Silicone pressure-sensitive adhesive	0.08 (3.2)	90 (20)	150	7 (25)	9	
			0.13 (5.1)	160 (36)		9 (32)	13	
ASF-121 FR			0.18 (7.1)	250 (56)	220	10 (36)	16	200 (390)
			0.23 (9.1)	300 (67)		10 (36)	18	
ASF-119T	Embossed PTFE film	Silicone pressure-sensitive adhesive	0.35	-	-	8 (29)	12	200 (390)
ASB-110	PTFE film with		0.13 (5.1)	70 (16)	340	8 (29)	-	200 (390)
ASB-121	antistatic treatment	Silicone pressure-sensitive adhesive	0.08 (3.2)	70 (16)	130	6 (21)	-	200 (390)
ASF-110B	PTFE film	Acrylic pressure-sensitive adhesive	0.13 (5.1)	160 (36)	180	9 (32)	15	80 (176)
ASF-115 (MX)	High-strength, low-stretch PTFE film	Silicone pressure-sensitive adhesive	0.10 (3.9)	135 (30)	40	7 (25)	11	200 (390)
ASF-125A (MX)	Ultrahigh-strength, low-stretch PTFE film	High heat resistance silicone pressure-sensitive adhesive	0.10 (3.9)	250 (56)	60	6 (21)	12	250 (480)
ASF-118A FR	Special reinforced PTFE film	High heat resistance silicone pressure-sensitive adhesive	0.10 (3.9)	220 (49)	70	7 (25)	10	250 (480)
ASF-116T FR	Ultra-thin PTFE film with special reinforcement	Silicone pressure-sensitive adhesive	0.04 (1.6)	40 (9)	110	3 (11)	5	200 (390)
ASF-130T	PTFE porous film	High heat resistance silicone pressure-sensitive adhesive	1.0 (39.4)	245 (55)	45	10 (36)	_	250 (480)
AFA-113A	PFA film	Silicone pressure-sensitive adhesive	0.10 (3.9)	50 (11)	400	6 (21)	10	200 (390)
		Silicone pressure-sensitive adhesive	0.13 (5.1)	360 (81)	-	9 (32)	6	- 200 (390)
			0.15 (5.9)	530 (119)	-	11 (39)	6	
AGF-100 FR			0.18 (7.1)	860 (193)	-	13 (46)	6	
	PIFE + glass cloth		0.30 (11.9)	1220 (274)	-	14 (50)	6	
AGF-100A		High heat resistance silicone	0.13 (5.1)	360 (81)	-	10 (36)	6	250 (480)
AGF-100T		pressure-sensitive adhesive	0.13 (5.1)	380 (15)	-	11 (39)	6	250 (480)
AGB-100	PTFE glass cloth with antistatic treatment	Silicone pressure-sensitive adhesive	0.13 (5.1)	400 (90)	-	11 (39)	_	200 (390)
AGF-101		Ciliana margane consitius odkosius	0.24 (9.4)	1000 (225)	-	13 (46)	8	200 (390)
AGF-102	PIFE + glass cloth	Silicone pressure-sensitive adnesive	0.13 (5.1)	380 (15)	-	9 (32)	-	200 (390) (Adhesive part)
AGF-103T	PTFE with special treatment + Glass cloth	High heat resistance silicone pressure-sensitive adhesive	0.13 (5.1)	360 (81)	-	9 (0.4)	5	250 (480)
AGF-100BLUE	PTFE containing blue pigment + Glass cloth	Silicone pressure-sensitive adhesive	0.16 (6.3)	460 (103)	-	11 (39)	6	200 (390)
AGF-100 FR ORANGE	PTFE containing orange pigment + Glass cloth	Silicone pressure-sensitive adhesive	0.11 (4.3)	285 (64)	-	9 (32)*	6	200 (390)
AGB-207-6-1	PTFE + glass cloth	Acrylic pressure-sensitive adhesive	0.11 (4.3)	450 (101)	-	1.2 (4.3)	-	80 (176)
ADI 1144 FD	Polyimido film (Ono oido)	High heat resistance silicone	0.06 (2.3)	125 (28)	25	6 (21)	7	250 (480)
AFI-114A FK	Polyinnide hinn (one side)	pressure-sensitive adhesive	0.08 (3.2)	240 (54)	30	7 (25)	10	250 (480)
API-214A	Deluimide film (Deth sides)	High heat resistance silicone	0.085 (3.3)	125 (28)	35	5 (18)	8	250 (480)
API-214AE	Polymilde min (Bour sides)	pressure-sensitive adhesive	0.175 (6.9)	240 (54)	35	*	10	250 (480)
AUE-112B	Ultrahigh molecular weight polyethylene film	Acrylic pressure-sensitive adhesive	0.18 (7.1)	210 (47)	350	10 (36)	19	80 (176)
ACH-6000	Embossed silicone + film		0.70 (27.5)	-	-	5 (18)	11	130 (266)
ACH-6100	Silicone + glass cloth		0.28 (11.0)	790 (178)	-	3 (11)	8	200 (390)
ACH-5001 FR	High-strength glass cloth		0.20 (7.8)	700 (157)	-	10 (36)*	6	200 (390)
ACH-5201A	Polyester film	Sincone pressure-sensitive addesive	0.055 (2.2)	80 (18)	50	7 (25)	6	130 (266)

*API-214AE: Light adhesive side: 0.15 (0.54)/Strong adhesive side: 7 (25) * The adhesive force for ACH-5001FR and AGF-100FR ORANGE was measured by peeling it at 90° (N/25mm). * Values shown in this table represent measurements and do not constitute guaranteed values.

Adhesion (180°peel test)

Measurement method	180°peel test (25mm in width)	SUS p
Adhesion area	25mm width x 150mm (1 inch width x 6 inch)	
Test speed	300 mm/min (12 inch/min)	
Base plate	SUS plate	
To adhere the tape, r	nove a 2 kg rubber roll	

To adhere the tape, move a 2 kg rubber roll back and forth while pressing the tape. Measure the pull force while peeling off the tape. Record the pull force exerted when the tape comes off by 100 mm.



Holding power

Temperature	AGF-100A	AGF-100 FR
200°C (390°F)	Min. 360 h	Max. 1 h
250°C (480°F)	Min. 360 h	Max. 2 min (0.08 in)

- Test method: JIS Z-0237 (see the right figure)
- Specimen thickness: 0.13 mm (0.0051 in)
- Contact area: 25 mm x 25 mm (1 in x 1 in)
- At each temperature, measure the time until the (constant loaded) tape comes off the stainless steel plate.
- The figures in the table are measured, not guaranteed values.
- The holding power may slightly differ depending on the material of the adherend.



ISO 9001 and 14001 certified

Chukoh Chemical Industries has been certified under ISO 9001 and 14001, which are international standards for quality and environmental management.

Scope of registration/Design, manufacture, and sale of products containing fluororesin and products with fluororesin or silicone resin coatings. Design and management of consignment manufacturing of biodegradable resin products.

UL standard certification

CHUKOH FLO[™] Adhesive Tape ASF-110FR, ASF-121FR, ASF-118A FR, ASF-116T FR, AGF-100FR, AGF-100FR ORANGE, API-114A FR, and ACH-5001FR are UL standard certified.



The "FR" suffix

In response to being certified for the UL standard, the "FR" suffix was added to the names of a number of products on July 1, 2009. These products remain the same as previous products as no changes have been made to their specifications, quality, or manufacturing processes.

About the notation of Teflon[™]

Teflon[™] is a trademark of The Chemours Company FC, LLC used under license by Chukoh Chemical Industries, LTD.



Tape products can be customized and specially treated to meet your specific needs.





Head Office	ATT New Tower 10F, 2-11-7, Akasaka, Minato-ku, Tokyo 107-0052 JAPAN
	TEL +81-(0)3-6230-4414 FAX +81-(0)3-6230-4413
Fukuoka Head Office	Otemon Pine Building, 5F, 1-1-12, Otemon, Chuo-ku, Fukuoka 810-0074 JAPAN
	TEL +81-(0)92-724-1414 FAX +81-(0)92-724-1413
Sales dept.	
Tokyo Branch	ATT New Tower 10F, 2-11-7, Akasaka, Minato-ku, Tokyo 107-0052 JAPAN
	TEL +81-(0)3-6230-4411 FAX +81-(0)3-6230-4412
Nagoya Branch	Nishiki Park Building, 10F, 2-4-3, Nishiki, Naka-ku, Nagoya 460-0003, JAPAN
	TEL +81-(0)52-229-1511 FAX +81-(0)52-229-1512
Osaka Branch	Nissay Shin-Osaka Building, 16F,3-4-30, Miyahara, Yodogawa-ku, Osaka 532-0003 JAPAN
	TEL +81-(0)6-6398-6714 FAX +81-(0)6-6398-6712
Fukuoka	Otemon Pine Building, 5F, 1-1-12, Otemon, Chuo-ku, Fukuoka 810-0074, JAPAN
Drahon	TEL +81-(0)92-724-1411 FAX +81-(0)92-724-1412
A&E Dept.	ATT New Tower 10F, 2-11-7, Akasaka, Minato-ku,
(export sales)	TEL +81-(0)3-6230-4424 FAX +81-(0)3-6230-4412

Chukoh Chemical 2806, 28F, Shanghai International Trade Center, No2201 Yan An Road (w.) Shanghai 200336 China (Shanghai) Trading,Ltd. TEL 86-(0)21-6235-1160 FAX 86-(0)21-6235-1140

Chukoh Chemical One FYI Center, unit 1/1002, 10th Floor, 2525 Rama 4 (Thailand) Road, Khlongtoei, Khlongtoei, Bangkok 10110 Thailand Co., Ltd. TEL +66-(0)2-011-7144 FAX +66-(0)2-011-7147

Catalog PDF

Japanese	Chinese	English	Thai	Vietnamese
oxxo XVXX oxxxx				

Caution

- Do not use for medical applications or other usages involving a contact with human body. Observe the related laws and regulations for disposal. Do not incinerate in any case.
- Do not use at the temperature exceeding the maximum service temperature.
- Please read the catalogue and product safety data sheet (SDS) on our website to
- maintain the original functions of product and ensure safe use.

Contact Information

For inquiries on our products in general, please make inquiries by e-mail or through our WEB form, or contact the nearest sales branch. Please feel free to contact us.



WEB form

Support@chukoh.co.jp

About RoHS Directive compliant products: We aim to make all of our products compliant to RoHS Directive. You can download certificate of non-use of RoHS directive substances from this QR code.



Please note that information in the catalog is subject to change without notice.

